

BMC Tube Production

EMS1 Tube Production Plan - Rev A

16-Jun-03

Series	Chamber	Good Tubes
1	EIL1	4,608
2	EIS1	5,376
3	EIS2	4,658
4	EMS1	6,150
5	EIL2-3	
Sum		20,792

BMC	EMS1	Tubes / Chamber	384	Tubes / Series	6144
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Raw Length	Inventory	String	QC Good	QC Reject	Assembled	Tubes/Ch	Raw Fraction Complete	QC Fraction Complete	Estimated Final Spares	QC Chamber Coverage
646	4	1	482	5	450	30	101.67%	100.42%	6.9	16.1
812	10	2	769	6	720	48	101.17%	100.13%	12.8	16.0
884	13	1	768	5	720	48	100.78%	100.00%	13.7	16.0
956	15	0	769	3	720	48	100.52%	100.13%	15.7	16.0
1028	18	1	769	0	720	48	100.26%	100.13%	19.6	16.0
1100	16	0	769	2	720	48	100.39%	100.13%	16.7	16.0
1172	7	0	288	0	270	18	100.00%	100.00%	6.9	16.0
1244	19	0	768	0	720	48	100.00%	100.00%	18.6	16.0
1316	13	0	768	6	720	48	100.78%	100.00%	12.7	16.0

Sums to Date		Progress	
Raw Tubes Made	6182	QC/Made	99.5%
Good Tubes (QC)	6150	Reject/Good	0.4%
Total Reject	27	Raw/Total	100.6%
Production Plan	6144	Good/Total	100.1%
Tubes Glued	5760	Good/Plan	100.1%
Base Chambers	15.00	Chambers/Total	93.8%

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Date	Tubes for Module Complete	Tube Production Plan	Raw Tubes Made	Tubes Tested	AG Production Plan	Tubes Glued
23-Sep-02	0.5	192	116	114		
30-Sep-02	1	384	274	272		
07-Oct-02	1.5	576	478	428		
14-Oct-02	2	768	612	504		
21-Oct-02	2.5	960	813	570		
28-Oct-02	3	1152	881	666		
04-Nov-02	3.5	1344	972	912		
11-Nov-02	4	1536	1071	984		
18-Nov-02	4.5	1728	1263	1032		
25-Nov-02	5	1920	1402	1046		
02-Dec-02	5.5	2112	1533	1296		
09-Dec-02	6	2304	1730	1416		
16-Dec-02	6.5	2496	1844	1477		
23-Dec-02	7	2688	2079	1621		192
06-Jan-03	7.5	2880	2196	1739		320
13-Jan-03	8	3072	2329	1909	384	384
20-Jan-03	8.5	3264	2598	2308	624	768
27-Jan-03	9	3456	2758	2588	864	1024
03-Feb-03	9.5	3648	2967	2921	1104	1280
10-Feb-03	10	3840	3189	3133	1344	1536
17-Feb-03	10.5	4032	3260	3205	1584	1856
24-Feb-03	11	4224	3327	3251	1824	1920
03-Mar-03	11.5	4416	3583	3514	2064	2304
10-Mar-03	12	4608	3774	3704	2304	2560
17-Mar-03	12.5	4800	4108	4047	2544	2816
24-Mar-03	13	4992	4347	4266	2784	3072
31-Mar-03	13.5	5184	4623	4549	3024	3072
07-Apr-03	14	5376	4916	4662	3264	3328
14-Apr-03	14.5	5568	5055	4710	3504	3584
21-Apr-03	15	5760	5305	4846	3744	3840
28-Apr-03	15.5	5952	5343	4939	3984	3904
05-May-03	16	6144	5393	5310	4224	4224
12-May-03			5704	5574	4464	
19-May-03			5901	5753	4704	
26-May-03			6017	5873	4944	4992
02-Jun-03			6112	5969	5184	5184
09-Jun-03			6166	6115	5424	5504
16-Jun-03			6182	6150	5664	5760
23-Jun-03					5904	
30-Jun-03					6144	

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